



AIR QUALITY BUREAU
7900 Hickman Rd., Suite 1
Urbandale, IA 50322

IOWA DNR Emission Inventory Questionnaire

Form INV-1 Facility Identification

☐ YES ☐ NO - Would you like an instruction book mailed to you for the next inventory cycle?

| | | |
|--|---|---|
| 1) Application Type | Initial <input checked="" type="checkbox"/> | Supplemental Information <input type="checkbox"/> |
| 2) Facility Number | 00-00-000 | |
| 3) Company/Facility Name | Grain Elevator Inc | |
| 4) Emission Year | 20-- | |
| 5) Facility Street Address | 1234 Main St | |
| 6) Facility City | Anytown | IA |
| 7) Zip Code | 99999 | |
| 8) Facility Contact Person | John Doe | |
| 9) Facility Contact Phone Number | 555-666-7777 | |
| 10) Mailing Street/PO Box | PO Box 10 | |
| 11) Mailing City | Anytown | |
| 12) State | IA | |
| 13) Zip Code | 99999 | |
| 14) Parent Company / Owner Name | Grain Elevator Inc | |
| 15) Parent Company / Owner Mailing Address | PO Box 10 | |
| 16) City | Anytown | |
| 17) State | IA | |
| 18) Zip Code | 99999 | |
| 19) Parent Company Contact/Agent | Jerry Doe | |
| 20) Parent Company Contact Phone Number | 555-666-7778 | |
| 21) Standard Industrial Classification (SIC) | 5153 | |
| 22) Activity Description | Grain and Field Beans | |
| 23) SECONDARY ACTIVITIES | | |
| SIC | | |
| Activity Description | | |
| SIC | | |
| Activity Description | | |
| 24) PLANT LOCATION | | |
| Latitude | 42.194147 | |
| Longitude | -95.324071 | |

Duplicate this form as needed

TYPE ALL INFORMATION

(DNR Form 542-4000. November 1, 2006)

Form INV-2 EMISSION POINT DESCRIPTION

Duplicate this form for EACH
Emission POINT

| | | | | | | | |
|--|---|-------------------------------------|--------------------------|---|-------------------|--------|--|
| 1) Company/Facility Name | Grain Elevator Inc | | | 1a) Form INV-2 Page | | of | |
| 2) Emission Point Number | EP-1 | | | | | | |
| 3) Emission Point Description | Grain Cleaner Emissions | | | | | | |
| 4) Is this stack/vent used as an Emergency Bypass Stack? | No | <input checked="" type="checkbox"/> | Yes | <input type="checkbox"/> | | | |
| If YES, for which stack(s)? List Emission Point Nos.: | | | | | | | |
| EMISSION POINT INFORMATION | | | | | | | |
| 5) Emission Point Type | | | | | | | |
| Stack/Vent | <input type="checkbox"/> | | | | | | |
| Fugitive (specify) | <input type="checkbox"/> | | | | | | |
| Other (specify) | <input checked="" type="checkbox"/> | Vents Inside | | | | | |
| 6) Stack Shape and Dimensions: (interior dimensions at exit point) | | | | | | | |
| Circular Diameter: | <input type="checkbox"/> | | inches | | | | |
| Rectangular Dimensions: | <input type="checkbox"/> | | inches | X | | inches | |
| Other Dimensions | <input type="checkbox"/> | | inches | | | | |
| 7) Stack Height Above Ground | | | feet | | | | |
| 8) Does the Emission Point have a rain cap (or anything else) which obstructs the flow of gases leaving the Emission Point, or a horizontal discharge? | | | | | | | |
| No | <input type="checkbox"/> | YES (specify): | <input type="checkbox"/> | | | | |
| 9) COMPOSITION OF EXHAUST STREAM | | | | | | | |
| Exhaust Stream Characteristics | Emission Point Composition of Exhaust Stream | | | Units of Measure | | | |
| a) Flow Rate | | | | <input type="checkbox"/> ACFM <input type="checkbox"/> SCFM | | | |
| b) Temperature | | | | Degree Fahrenheit | | | |
| 10) BYPASS STACKS | | | | | | | |
| Bypass Stack – Emission Point No. | | Bypass Stack Description | | | | | |
| Bypass Stack – Emission Point No. | | Bypass Stack Description | | | | | |
| 11) LIST OF EMISSION UNITS VENTING THROUGH THIS EMISSION POINT | | | | | | | |
| Emission Unit No. | Emission Unit No. | | Emission Unit No. | | Emission Unit No. | | |
| EU-1 | | | | | | | |
| | | | | | | | |

Duplicate this form as needed

TYPE ALL INFORMATION

(DNR Form 542-4004. November 1, 2006)

Form INV-3 EMISSION UNIT DESCRIPTION – POTENTIAL EMISSIONS

Duplicate this form for EACH
Emission UNIT

| | | | | | | | | | | | | | | | | | | | |
|---|--|--|-----------------|-------|-----------------------|--------|----------------|------|----------------------|----------|--|----|-----------------------------|----|---------------------|------|--|----|--------------------------------------|
| 1) | Company/Facility Name | Grain Elevator Inc | | | | 1a) | Form INV-3 | Page | | of | | | | | | | | | |
| 2) | Emission Point Number | EP-1 | | | | | | | | | | | | | | | | | |
| EMISSION UNIT (PROCESS) IDENTIFICATION & DESCRIPTION | | | | | | | | | | | | | | | | | | | |
| 3) | Emission Unit Number | EU-1 | | | | | | | | | | | | | | | | | |
| 4) | SCC Number | 30200537 | | | | | | | | | | | | | | | | | |
| 5) | Description of Process | Grain Cleaning | | | | | | | | | | | | | | | | | |
| 6) | Date of Construction | 3-1-57 | | 7) | Date of Installation | 3-1-57 | | 8) | Date of Modification | | | | | | | | | | |
| 9) | Raw Material – OR Fuels Used List worst case for EACH pollutant | Corn | | | | | | | | | | | | | | | | | |
| 10) | Federally Enforceable Limit | 50 tons PM ₁₀ /yr for the entire facility | | | | | | | | | | | | | | | | | |
| 11) | Permit or Rule Establishing Limit | 08-A-000 | | | | | | | | | | | | | | | | | |
| 12) | Maximum Hourly Design Rate | 200 | | | | Tons | | | | Per Hour | | | | | | | | | |
| 13) | AIR POLLUTION CONTROL EQUIPMENT (CE) | | | | | | | | | | | | | | | | | | |
| | Control Equipment Number | CE-1 | | | | | | | | | | | | | | | | | |
| | Control Equipment Description | Cyclone | | | | | | | | | | | | | | | | | |
| | Control Equipment Number | | | | | | | | | | | | | | | | | | |
| | Control Equipment Description | | | | | | | | | | | | | | | | | | |
| POTENTIAL EMISSIONS | | | | | | | | | | | | | | | | | | | |
| 14 | Air Pollutant | 15 | Emission Factor | 16 | Emission Factor Units | 17 | Source of E.F. | 18 | Ash or Sulfur % | 19 | Potential Hourly Uncontrolled Emissions (Lbs/Hr) | 20 | Combined Control Efficiency | 21 | Transfer Efficiency | 22 | Potential Hourly Controlled Emissions (Lbs/Hr) | 23 | Potential Annual Emissions (Tons/Yr) |
| | PM-2.5 | .0032 | Lbs/ton | AP-42 | | | | | | | | | | | | .64 | .80 | | |
| | PM-10 | .019 | Lbs/ton | AP-42 | | | | | | | | | | | | 3.80 | 4.75 | | |
| | SO ₂ | | | | | | | | | | | | | | | | | | |
| | NOx | | | | | | | | | | | | | | | | | | |
| | VOC | | | | | | | | | | | | | | | | | | |
| | CO | | | | | | | | | | | | | | | | | | |
| | Lead | | | | | | | | | | | | | | | | | | |
| | Ammonia | | | | | | | | | | | | | | | | | | |
| POTENTIAL EMISSIONS - HAPs and additional regulated air pollutants – list the pollutant name in Column 14 | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | |
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| | | | | | | | | | | | | | | | | | | | |

*Sources of Emission Factors: CEM .. Stack Test .. Mass Balance .. AP-42 .. WebFIRE.. TANKS.. EPA-L&E .. Worksheet .. Other – Specify

Duplicate this form as needed

TYPE ALL INFORMATION

(DNR Form 542-4001. November 1, 2006)

v

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Form INV-4 EMISSION UNIT DESCRIPTION – ACTUAL EMISSIONS

Duplicate this form for EACH
Emission UNIT

| | | | | | | | |
|--|-------------------------------------|-----------------------------|----------------------|-----------------------|-----------------------------------|---------------------------|----------------------------------|
| 1) Company/Facility Name | Grain Elevator Inc | | | 1a) Form INV-4 Page | | of | |
| 2) Emission Year | 20-- | 3) Emission Point Number | EP-1 | | | | |
| EMISSION UNIT – ACTUAL OPERATIONS AND EMISSIONS | | | | | | | |
| 4) Emission Unit Number | EU-1 | | | 5) SCC Number | 30200537 | | |
| 6) Description of Process | Grain Cleaning | | | | | | |
| ACTUAL THROUGHPUT | | | | | | | |
| 7) Raw Material | Corn | | | | | | |
| 8) Actual Throughput – Yearly Total | 450,000 | 9) | Units Raw Material | Tons | | | |
| Actual Operating Rate/Schedule | | | | | | | |
| | 10) Percent of Total Operating Time | 11) Hours/Day | 12) Days/Week | 13) Weeks/Quarter | | | |
| JAN – MAR | 35 | 8 | 5 | 13 | | | |
| APR – JUN | 10 | 8 | 5 | 4 | | | |
| JUL – SEP | 10 | 8 | 5 | 4 | | | |
| OCT – DEC | 45 | 12 | 6 | 13 | | | |
| 14) AIR POLLUTION CONTROL EQUIPMENT (CE) | | | | | | | |
| Control Equipment Number | CE-1 | | | | | | |
| Control Equipment Description | Cyclone | | | | | | |
| Control Equipment Number | | | | | | | |
| Control Equipment Description | | | | | | | |
| ACTUAL EMISSIONS | | | | | | | |
| 15 Air Pollutant | 16 Emission Factor | 17 Emission Factor Units | 18 Source of E.F. | 19 Ash or Sulfur % | 20 Combined Control Efficiency | 21 Transfer Efficiency | 22 Actual Emissions (Tons/Yr) |
| PM-2.5 | .0032 | Lbs/ton | AP-42 | | | | .72 |
| PM-10 | .019 | Lbs/ton | AP-42 | | | | 4.28 |
| SO ₂ | | | | | | | |
| NOX | | | | | | | |
| VOC | | | | | | | |
| CO | | | | | | | |
| Lead | | | | | | | |
| Ammonia | | | | | | | |
| ACTUAL EMISSIONS - HAPs and additional regulated air pollutants – list the pollutant name in Column 15 | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |

*Sources of Emission Factors: CEM .. Stack Test .. Mass Balance .. AP-42 .. WebFIRE.. TANKS.. EPA-L&E .. Worksheet .. Other – Specify

Duplicate this form as needed

TYPE ALL INFORMATION

(DNR Form 542-4002 November 1, 2006)

v

v

Form INV-5 CALCULATIONS

Duplicate this form for each Form it will
accompany in the Questionnaire

| | | | | | | | | |
|--|--------------------|-------------------------------------|--------------------------|--------------------------|--|--|----|--|
| 1) Company/Facility Name | Grain Elevator Inc | | | 1a) Form INV-5 | Page | | of | |
| 2) Emission Point No. | EP-1 | 3) | Emission Unit No. | EU-1 | | | | |
| 4) Calculations are provided in support of information reported on Form INV - | 3 | <input checked="" type="checkbox"/> | 4 | <input type="checkbox"/> | for the Emission Point and Emission Unit listed above. | | | |
| 5) Emissions Calculations | | | | | | | | |

This methodology should be followed for cleaners, screens, and similar equipment at grain elevators:

Maximum hourly design rate of grain cleaner = 200 tons/hr

PM_{2.5} emission factor for grain cleaning per AP-42, Table 9.9.1-1 = .0032 lbs/ton (controlled factor)

PM₁₀ emission factor for grain cleaning per AP-42, Table 9.9.1-1 = .019 lbs/ton (controlled factor)

Potential hourly controlled emissions:

PM_{2.5} = 200 tons/hr x .0032 lbs/ton = .64 lbs/hr

PM₁₀ = 200 tons/hr x .019 lbs/ton = 3.80 lbs/hr

Potential annual emissions:

To calculate PM_{2.5} and PM₁₀ potential annual emissions multiply the highest actual grain throughput from the last five years by 1.2. Multiply the adjusted actual throughput by the emission factor and divide by 2,000.

Highest actual throughput in the last five years = 416,667 tons/yr

416,667 tons/yr x 1.2 = 500,000 tons/yr

PM_{2.5} = 500,000 tons/yr x .0032 lbs/ton x 1 ton/2,000 lbs = .80 tons/yr

PM₁₀ = 500,000 tons/yr x .019 lbs/ton x 1 ton/2,000 lbs = 4.75 tons/yr

Form INV-5 CALCULATIONS

Duplicate this form for each Form it will
accompany in the Questionnaire

| | | | | | | | | |
|---|--------------------|----|--------------------------|----------------|-------------------------------------|--|----|--|
| 1) Company /Facility Name | Grain Elevator Inc | | | 1a) Form INV-5 | Page | | of | |
| 2) Emission Point No. | EP-1 | 3) | Emission Unit No. | EU-1 | | | | |
| 4) Calculations are provided in support of information reported on Form INV - | | 3 | <input type="checkbox"/> | 4 | <input checked="" type="checkbox"/> | for the Emission Point and Emission Unit listed above. | | |
| 5) Emissions Calculations | | | | | | | | |

This methodology should be followed for cleaners, screens, and similar equipment at grain elevators:

Actual emissions from all processes at Group 2 Grain Elevators should be calculated using actual throughput data from the applicable emission year.

Actual emissions:

To calculate actual emissions, multiply the actual grain throughput by the appropriate emission factor and divide by 2,000.

$$PM_{2.5} = 450,000 \text{ tons} \times .0032 \text{ lbs/ton} \times 1 \text{ ton}/2,000 \text{ lbs} = .72 \text{ tons}$$

$$PM_{10} = 450,000 \text{ tons} \times .019 \text{ lbs/ton} \times 1 \text{ ton}/2,000 \text{ lbs} = 4.28 \text{ tons}$$